

Work Order ID 84405

Thursday, May 31, 2012 9:11:15 AM

84405

Page 1

Item ID: D412-704-011

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Copilot Emergency Cargo Release

Stop

NS2Start Date: 5/11/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 5/14/2012 Req'd Qty: 1.00 ***1***

Customer: CU-EAG002

Reference: RMA RA111347 - RETURN - DISASSEMBLE

Approvals:	Process Plan: <i>MFC</i>	Date: 12-05-31	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D412-704	C
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100

100

QC

Quality Control

Memo	0.00
INSPECT RA 111347 D412-704-011 X 1 B 73197	<i>S. 11/4/12</i>

DISASSEMBLE AND RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER:

MS21919-DG5 X 4 B118077

D3207-5 X 1 B70293

D3208-3 X 1 B71677

D3208-9 X 1 B71031

D3214-1 X 1 B70304

D412-704-041 X 1 B70304

D412-704-045 X 1 B *73197

BRING TO MEL.. WILL MAKE A W/O TO UPDATE KIT PER DSI 9611*

12/14/12

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Thursday, May 31, 2012 9:11:15 AM

84405

Page 2

Item ID: D412-704-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 5/11/2012 Start Qty: 1.00 ***1***Required Date: 5/14/2012 Req'd Qty: 1.00 ***1***

Reference: RMA RA111347

Cust Item ID:

Customer: CU-EAG002

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center ID
110***110***

Small Fab

Small Fab

Operation
DescriptionSet Up/
Run Hours
0.00Tool ID Tool # Plan
Code Accept Qty Reject QtyReject
Number
Insp.
StampMemo
SCRAP:
D3207-2 X 1 ✓
D3208-1 X 1 ✓
D3208-11 X 1 ✓
D3208-7 X 1 PER ECN 12-545/566

120

120

Packaging

Packaging

Memo
DISSASSEMBLE AND RETURN TO STOCK UNDER ORIGINAL BATCH
NUMBER:MS21919-DG5 X 4 B118077
D3207-5 X 1 B70293
D3208-3 X 1 B71677
D3208-9 X 1 B71031
D3214-T X 1 B70304
D412-704-041 X 1 B70304 73198*D412-704-045 X 1 B 73199
BRING TO MEL.. WILL MAKE A W/O TO UPDATE KIT PER DSI 9611**100 good**OK*

Work Order ID 84405

Thursday, May 31, 2012 9:11:15 AM

84405

Page 3

Item ID: D412-704-011

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Copilot Emergency Cargo Release

Stop

NS2

Start Date: 5/11/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 5/14/2012 Req'd Qty: 1.00

1

Customer: CU-EAG002

Reference: RMA RA111347

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
Description

130

QC21- Final Inspection - Work Order Release

130

QC

Quality Control

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

Memo

0.00

12/06/2012

JMF

12-06-06

Picklist Print

Thursday, May 31, 2012 9:11:14 AM

Page 2

Work Order ID: 84405

Parent Item: D412-704-011

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 5/11/2012

Required Date: 5/14/2012

Start Qty: 1.00

Required Qty: 1.00

MS21919-DG5

Purchased

No

Each

66.0000

Clamp

MI187F1SC

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
306	37	
121652	37	
ST306	29	
119638	1	
120498	3	
120731	25	

Picklist Print

Friday, August 26, 2011 7:16:36 AM

Page 1

Work Order ID: 73197



Parent Item: D412-704-011



Parent Item Name: Copilot Emergency Cargo Release

Start Date: 8/26/2011

Required Date: 9/16/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B□05.01.28□Hardware added to Step 3□KJ/RF
IPP Rev:C□05.12.21□Hardware removed on Step 3□ EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21919-DG5 Clamp		Purchased		No		100	Each	28.0000	4	1			

Spl



Clamp

Spl



D3207-2

Bracket

Spl



Bracket

Spl



D3207-5

Bracket

Spl



Bracket

Spl



D3208-1

Doubler

Spl



Doubler

Location

ST306

Loc Qty

28

Loc Code

118077

120

Each

9.0000



16

Location

ST202

Loc Qty

9

Loc Code

57562

70291

1

8

10.0000

4

Y

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Y

1

4

Y

1

4

Y

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Location

ST202

Loc Qty

6

Loc Code

70303

6

Y

1

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1

Location

ST202

Loc Qty

6

Loc Code

70303

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Picklist Print

Friday, August 26, 2011 7:16:36 AM

Page 2

Work Order ID: 73197



Parent Item: D412-704-011



Parent Item Name: Copilot Emergency Cargo Release

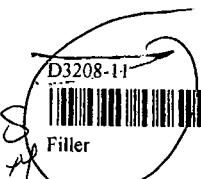
SevAp

Start Date: 8/26/2011

Required Date: 9/16/2011

Start Qty: 4.00

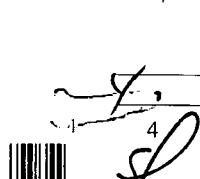
Required Qty: 4.00



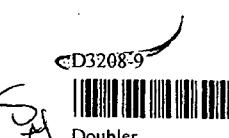
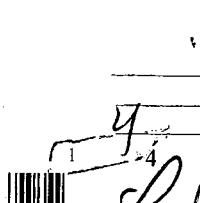
Manufactured No 120 Each 15.0000



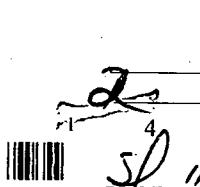
Manufactured No 120 Each 14.0000



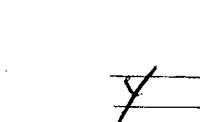
Manufactured No 120 Each 4.0000



Manufactured No 120 Each 9.0000



Location Loc Qty Loc Code
ST202 9 9



Picklist Print

Friday, August 26, 2011 7:16:36 AM

Page 3

Work Order ID: 73197



Parent Item: D412-704-011



Parent Item Name: Copilot Emergency Cargo Release

D3214-1



S
Placard

Manufactured No

120 Each 15.0000

Start Date: 8/26/2011

Start Qty: 4.00--

Required Date: 9/16/2011

Required Qty: 4.00



11/6/11 (4)

D412-704-041



S
Pedal Assembly (205/212/214/412)

Manufactured No

120 Each 2.0000



Y
B73198 11/10/11

D412-704-045



S
Cable Assembly (212/214/412)

Manufactured No

120 Each 0.0000



73103 73188

Remove AN3-13 Ax1
Replace AN3-10A

Friday, August 26, 2011 7:16:37 AM

Shop Packet Print

Page 3

RA 111347 D412-704-011

B73197

Received @ Dart April 19th, 2012
Inspected @ Dart April 29th, 2012

Customer: Eagle Copters
Customer Contact: Mark Miele
Shipped from: Calgary AB Canada

Instructions for RA 111347 D412-704-011 CHG001

- Kit is complete
- Needs new Paper work and labels
- Needs new batch number
- Put back in to stock with work order

DISSASSEMBLE

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!**